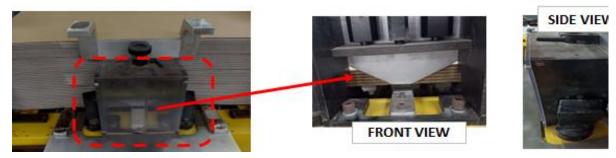
INVESTIGATION REPORT FOR DAMAGED OF 514471700/515048 CARTON BOX

DIRECK CAUSE:

W1: DAMAGED AT CARTON BOX OCCUR AT DIE CUT 3.



W2: SETTING OF BACK GAUGE CLEARANCE AT FEEDER AREA. THERES A POSIBILITY THAT THE SET-UP ADJUST CORRECTLY AND DURING TRIAL NO OCCURRENCE OF DAMAGED.



W3: CATTTCHER OPERATTOR DID NOT NOTTICE THAT THE ITTEM HAD A DAMAGED AND DEECTTION AT NEXT PROCESS.

PRODUCTION ACTION PLAN

> ORIENTT THE OPERATTOR REGARDING TTO THE ISSUE OF DAMAGED CAUSE BY IMPROPER SETTT-UP.



> ACTION TAKEN: SORTING OF ITEM FOR THI DAMAGED AT GLUING PROCESS AND FEEDBA DIE CUTT PROCESS WAS NOT



N OCCUR

E ISSUE OF ACK TTO