

INVESTIGATION REPORT FOR DAMAGED OF 514471700/515048 CARTON BOX

DIRECT CAUSE:

W1: DAMAGED AT CARTON BOX OCCUR AT DIE CUT 3.



W2: SETTING OF BACK GAUGE CLEARANCE AT FEEDER AREA. THERES A POSIBILITY THAT THE SET-UP ADJUST CORRECTLY AND DURING TRIAL NO OCCURRENCE OF DAMAGED.



W3: CATTCHER OPERATTOR DID NOT NOTTICE TTHAT THE ITTEM HAD A DAMAGED AND DEECTTIOI AT NEXT PROCESS.

PRODUCTION ACTION PLAN

> ORIENTT THE OPERATTOR REGARDING TTO THE ISSUE OF DAMAGED CAUSE BY IMPROPER SETT-UP.

> ACTION TAKEN: SORTING OF ITEM FOR THI DAMAGED AT GLUING PROCESS AND FEEDB/ DIE CUTT PROCESS

KANEPACKAGE PHILIPPINE, INC.

ATTENDANCE SHEET

Submitted by: _____ Date: _____

ACTIVITY: Review for the issue regarding damage on carton box

Attendees			
FIRST NAME	LAST NAME	DIV. / DEPT.	SIGNATURE
1. John	John	John	John
2. John	John	John	John
3. John	John	John	John
4. John	John	John	John
5. John	John	John	John
6. John	John	John	John
7. John	John	John	John
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12. John	John	John	John
13. John	John	John	John
14. John	John	John	John
15. John	John	John	John
16. John	John	John	John
17. John	John	John	John

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